

Material: ASTM A608 Grade HL 30

Standard Specification for Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

Group: Ferrous Stainless Steel Alloys

Sub Group: ASTM A 608/A 608M Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition		
Carbon	C %	0.250 - 0.350
Silicon	Si %	0.500 - 2.000
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	28.000 - 32.000
Molybdenum	Mo %	0.050 max.
Nickel	Ni %	18.000 - 22.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As - Cast

Mechanical Properties	
Tensile Strength in Mpa	450 min.
Yield Strength in Mpa	240 min.
Elongation in %	10 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SCH 23	JIS	Japan	Casting
N08604	UNS	USA	Casting
A608 Grade HL 40	ASTM	USA	Casting
N08613	UNS	USA	Casting
N08614	UNS	USA	Casting
A297 Grade HL	ASTM	USA	Casting
IS 4522 Grade 10	IS	India	Casting

Disclaimer: All information displayed in our data sheets are for reference purpose only and are sole property of their respective owners. Information and or material are used for educational purposes only. Data at actual may vary at actual and case to case basis. ICAST Alloys LLP does not guarantee validity of these parameters. Warranties and liabilities are exclusive to our terms and conditions of business.

Customer Care: +91-99090 45075 Email: info@icastllp.com



+91-99090 45075



info@icastllp.com



ICAST ALLOYS LLP, Plot 2527, Road H1, Kranti Gate, GIDC Metoda, Lodhika, Rajkot-360021, Gujarat, India